

# High Purity Gas Pressure Regulator









## **Features**

- 100% Helium leak tested
- 100% Clean room welded and assembled
- 100% DI water Cleaned
- Full line of high to low and low to high pressure control features.





#### SINGLE STAGE REGULATORS - LOW PRESSURE

Model	Size	Material	Hastelloy Internal	Tied Diaphragm	Inlet Pressure	Outlet Pressure	Leak Rate (atm cc/sec)	Cv	Grade
RG1	1/4"	S SH DH	0		600 PSIG	1~250 PSIG	1.0E-9	0.2	BA EP
RG2	3/8" 1/2"	S SH D DH	0		1000 PSIG 600 PSIG	1~150 PSIG	1.0E-9	0.5	BA EP
PRG1	1/4" 3/8" 1/2"	S SH DH	0	•	1000 PSIG 600 PSIG	1~150 PSIG	1.0E-9	0.15	BA EP
PRG2	1/4" 3/8" 1/2"	S SH DH	0	•	1000 PSIG 600 PSIG	1~150 PSIG	1.0E-9	0.5	BA EP

#### SINGLE STAGE REGULATORS - HIGH PRESSURE

Model	Size	Material	Hastelloy Internal	Tied Diaphragm	Inlet Pressure	Outlet Pressure	Leak Rate (atm cc/sec)	Cv	Grade
RG1	1/4"	S SH DH	0		3500 PSIG	1~250 PSIG	1.0E-9	0.06	BA EP
RG2	3/8" 1/2"	S SH D DH	0		3500 PSIG	1~150 PSIG	1.0E-9	0.5	BA EP
PRG1	1/4" 3/8" 1/2"	S SH DH	0	•	3500 PSIG	1~150 PSIG	1.0E-9	0.06	BA EP
PRG2	1/4" 3/8" 1/2"	S SH DH	0	•	3500 PSIG	1~150 PSIG	1.0E-9	0.5	BA EP

#### **DOUBLE STAGE REGULATORS - HIGH PRESSURE**

Model	Size	Material	Hastelloy Internal	Tied Diaphragm	Inlet Pressure	Outlet Pressure	Leak Rate (atm cc/sec)	Cv	Grade
TRG	1/4"	S SH DH	0		3500 PSIG	1~150 PSIG	1.0E-9	0.06	BA EP

#### SINGLE STAGE REGULATORS - MICRO REGULATORS

Model	Size	Material	Hastelloy Internal	Tied Diaphragm	Inlet Pressure	Outlet Pressure	Leak Rate (atm cc/sec)	Cv	Grade
MRG3	1/4" 3/8"	S SH DH	0		150 PSIG	1~100 PSIG	1.0E-9	0.06	BA EP
BRG3	1/4" 3/8"	S SH DH	0		150 PSIG	1~100 PSIG	1.0E-9	0.06	BA EP
MRG4	1/4" 1.12" 1.5"	S SH DH HH	0		150 PSIG	1~100 PSIG	1.0E-9	0.08	BA EP
MRG5	1/4"	S SH DH	0		500 PSIG	1~100 PSIG	1.0E-9	0.1	BA EP

#### SINGLE STAGE REGULATORS - HIGH FLOW

Model	Size	Material	Hastelloy Internal	Tied Diaphragm	Inlet Pressure	Outlet Pressure	Leak Rate (atm cc/sec)	Cv	Grade
HFRG	1/4"~1/2"	S D			500 PSIG	1~150 PSIG	2.0E-8	0.85	BA EP
HFRG2	1/4"~3/4"	S D			250 PSIG	1~100 PSIG	1.0E-9	1.6	BA EP
HFRG3	3/8"~1" 15A~25A	S D			500 PSIG	1~100 PSIG	1.0E-9	1.0	BA EP
HFRG4	1/2" 3/4" 1"	S D			300 PSIG	1~150 PSIG	2.0E-8	5.0	BA EP
AHFRG	15A~50A	S D			300 PSIG	1~130 PSIG	2.0E-8	8.0	BA EP

#### **CROSSOVER BOARD**

Model	Size	Material	Hastelloy Internal	Tied Diaphragm	Inlet Pressure	Outlet Pressure	Leak Rate (atm cc/sec)	Cv	Grade
CORG	1/4"	S			3500 PSIG	1~150 PSIG	2.0E-8	0.06	BA

LEGE	ND	MATERIAL							
0	Standard	Division	Body	Wetted parts	Valve spring	Seat	Diaphragm		
•	Optional	S	316L Stainless Steel	316L Stainless Steel	SUS316L-WPA				
GRAD	Ε	SH	316L Stainless Steel	HASTELLOY C-22	INCONEL 750	PCTFE PFA	HASTELLOY		
BA	10 RA µin	D	316L Stainless Steel VAR	316L Stainless Steel VAR	SUS316L-WPA	PFA	C-22		
EP	Electropolishing 5 RA µin	DH	316L Stainless Steel VAR	HASTELLOY C-22	INCONEL 750				

## **RG1 Series**



#### **Ultra High Purity Regulator**

- Designed for point-of-use medium flow to be used in process gas cabinets for gas companies, equipment manufactures and semiconductor manufacturers.
- Precise control of gas pressure at or near the process tool for flow rates of up to 250 SLPM at 300 PSIG inlet.
- All internal surfaces are finished with 10Ra or 5Ra to ensure minimal particle generation and entrapment. Metal-to-metal diaphragm seals provide enhanced leak tight integrity.
- Every step of assembly, welding, testing and final cleaning finished in Class 100 Cleanrooms.

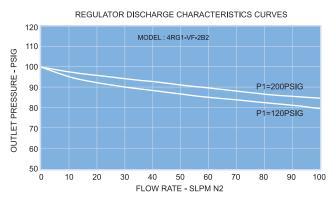
#### **Specifications**

Fluid Media

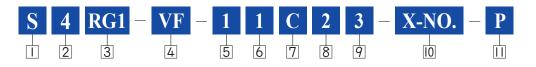
All gases corrosive or non-corrosive or those requiring high purity regulation compatible with materials of construction. For other media, consult with factory.

	Pressure Rating (Per criteria of ANSI / ASME B31.3.)				
Max. rated inlet pressure	;	3500 or 600 PSIG (241 or 41 bar)			
Outlet pressure ranges		1-30, 1-60, 1-100, 1-150 or 1-250 PSIG (.1-2.1, .1-4.1, .1-6.9, .1-10.3 or .1-17.3bar)			
Design proof pressure		150% of Maximum rated pressure			
Materials in Contact with Media					
Body		316L Stainless Steel with BA, Electropolish			
Seat		PCTFE (PI optional for 3500 PSIG model only)			
Diaphragm		Hastelloy C-22			
Gas contact parts		316L Stainless Steel / Hastelloy C-22 / Inconel 750			
		Other Parameters			
Flow coefficient		Cv = 0.06 (3500 PSIG model), Cv = 0.2 (600 PSIG model)			
Certified maximum inboa	ard leak rate	1 x 10 <sup>°</sup> atm cc / sec He			
Internal surface finish		10Ra or 5Ra microinch (.25 or .13 micrometer)			
On anothing to many anothing	PCTFE seat	-15°F to +176°F (-26°C to +80°C)			
Operating temperature	PI seat	-15°F to +350°F (-26°C to +177°C)			
Weight (w/o gauges)		2.0lbs. (0.9kg)			

#### **Flow Curves**



Wetted Parts	RG1 Series						
Body	316L Stainless Steel						
Seat Holder	316L Stainless Steel Hastelloy C-22						
Main Valve	316L Stainless Steel Hastelloy C-22						
Valve Spring	SUS316-WPA Inconel 750						
Valve Bush	316L Stainless Steel Hastelloy C-22						
Seat	PCTFE (Option : PI)						
Diaphragm	Hastelloy C-22						



1 Material	S = 316L Stainless steel	SH = 316L Stainless steel with Hastelloy internals DH = 316L Stainless steel VAR with Hastelloy internals
2 Connection Size	4 = 1/4"	
3 Product	RG1 Series	
4 Connection Type	NF = Female NPT Thread SW = Compression Lok Fitting TW = Tube Butt Weld	VF = Female Type Face Seal VM = Male Type Face Seal VMF = Fixed Male Type Face Seal
5 Maximum Inlet Pressure	1 = 3500 PSIG	2 = 600 PSIG
6 Maximum Range of Inlet Gauge	1 = 600 PSIG 2 = 1000 PSIG 3 = 3500 PSIG	4 = 4000 PSIG Blank = No Gauge
7 Gauge Port Configuration	A = No Gauge Port (Fig. A) B = 1/4" Internal Face Seal (Fig. C) C = 1/4" Internal Face Seal (Fig. B) D = 1/4" Internal Face Seal (Fig. D) E = 1/4" Male Face Seal (Fig. D) F = 1/4" Male Face Seal (Fig. C) G = 1/4" Male Face Seal (Fig. B) H = 1/4" Female Face Seal (Fig. D)	I = 1/4" Female Face Seal (Fig. C) J = 1/4" Female Face Seal (Fig. B) K = 1/4" Fixed Male Face Seal (Fig. B) L = 1/4" Fixed Male Face Seal (Fig. C) M = 1/4" Fixed Male Face Seal (Fig. D) N = 1/4" Female NPT Thread (Fig.B) O = 1/4" Female NPT Thread (Fig.C) P = 1/4" Female NPT Thread (Fig.D)
8 Outlet Pressure Range	0 = 1 ~ 30 PSIG 1 = 1 ~ 60 PSIG 2 = 1 ~ 100 PSIG	3 = 1 ~ 250 PSIG 4 = 1 ~ 150 PSIG
9 Maximum Range of Outlet Gauge	0 = 30 PSIG 1 = 60 PSIG 2 = 100 PSIG 3 = 160 PSIG	4 = 200 PSIG 5 = 300 PSIG Blank = No Gauge
0 User Option	Customization (* Standard : Blank)	
	Blank = BA Standard (10 Ra $\mu$ in) P = Electropolishing (5 Ra $\mu$ in) PX = Electropolishing (5 Ra $\mu$ in)	

#### Gauge Port Informaiton

1/4" INTERNAL FACE SEAL

1/4" FEMALE NPT THREAD

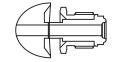
1/4" MALE FACE SEAL 1/4"

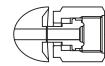
1/4" FEMALE FACE SEAL

1/4" FIXED MALE FACE SEAL

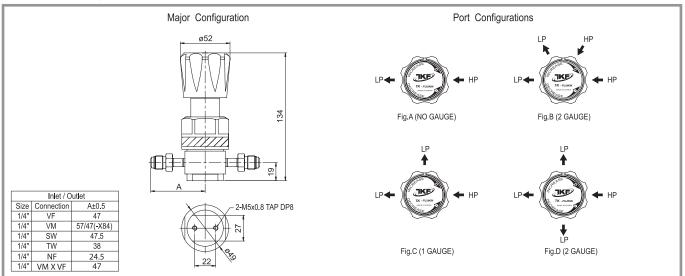












## **RG2 Series**



#### **Ultra High Purity Regulator**

- Designed for point-of-use high flow to be used in process gas cabinets for gas companies, equipment manufactures and semiconductor manufacturers.
- The RG2 provides precise control of process gas pressure at or near the tool for flow rates of up to 600 SLPM at 300 PSIG inlet.
- All internal surfaces are finished with 10Ra or 5Ra to ensure minimal particle generation and entrapment. Metal-to-metal diaphragm seals provide enhanced leak tight integrity.
- Every step of assembly, welding, testing and final cleaning finished in Class 100 Cleanrooms.

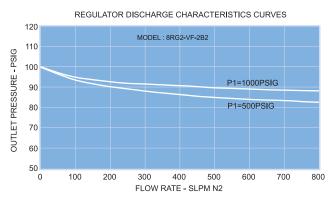
#### **Specifications**

#### Fluid Media

All gases corrosive or non-corrosive or those requiring high purity regulation compatible with materials of construction. For other media, consult with factory.

		Pressure Rating (Per criteria of ANSI / ASME B31.3.)		
Max. rated inlet pressure		600, 1000, 3500 PSIG (41, 69, 241 bar)		
Outlet pressure ranges		1-30, 1-60, 1-100 and 1-150 PSIG (.1-2.1, .1-4.1, .1-6.9 and .1-10.3bar)		
Design proof pressure		150% of Maximum rated pressure		
Materials in Contact with Media				
Body		316L Stainless Steel with BA, Electropolish		
Seat		3500 PSIG - PI / 1000 PSIG - PCTFE, 600 PSIG - PFA		
Diaphragm		Hastelloy C-22		
Gas contact parts		316L Stainless Steel / Hastelloy C-22 / Inconel 750		
		Other Parameters		
Flow coefficient		Cv = 0.5		
Certified maximum inboa	ard leak rate	1 x 10 <sup>°</sup> atm cc / sec He		
Internal surface finish		10Ra or 5Ra microinch (.25 or .13 micrometer)		
Operating temperature	PCTFE seat	-15°F to + 200°F (-26°C to +93°C)		
Operating temperature	PI seat	-15°F to + 350°F (-26°C to +149°C)		
Weight (w/o gauges)		3.5lbs. (1.6kg)		

#### **Flow Curves**



Wetted Parts	RG2 Series
Body	316L Stainless Steel
Main Valve	316L Stainless Steel
Valve Spring	SUS316-WPA Inconel 750
Seat	PFA PCTFE PI
Diaphragm	Hastelloy C-22

S	8	<b>RG2</b> –	VF –	3	1	С	1	2 –	<b>X-NO.</b> –	Ρ
	2	3	4	5	6	7	8	9	10	

I Material	S = 316L Stainless steel D = 316L Stainless steel VAR	SH = 316L Stainless steel with Hastelloy internals DH = 316L Stainless steel VAR with Hastelloy internals
2 Connection Size	6 = 3/8" 8 = 1/2"	
3 Product	RG2 Series	
4 Connection Type	NF = Female NPT Thread SW = Compression Lok Fitting TW = Tube Butt Weld	VF = Female Type Face Seal VM = Male Type Face Seal VMF = Fixed Male Type Face Seal
5 Maximum Inlet Pressure	1 = 3500 PSIG 2 = 1000 PSIG	3 = 600 PSIG
6 Maximum Range of Inlet Gauge	1 = 600 PSIG 2 = 1000 PSIG 3 = 3500 PSIG	4 = 4000 PSIG Blank = No Gauge
⑦ Gauge Port Configuration	A = No Gauge Port (Fig. A) B = $1/4$ " Internal Face Seal (Fig. C) C = $1/4$ " Internal Face Seal (Fig. B) D = $1/4$ " Internal Face Seal (Fig. D) E = $1/4$ " Male Face Seal (Fig. C) G = $1/4$ " Male Face Seal (Fig. B) H = $1/4$ " Female Face Seal (Fig. D)	I = 1/4" Female Face Seal (Fig. C) J = 1/4" Female Face Seal (Fig. B) K = 1/4" Fixed Male Face Seal (Fig. B) L = 1/4" Fixed Male Face Seal (Fig. C) M = 1/4" Fixed Male Face Seal (Fig. D) N = 1/4" Female NPT Thread (Fig.B) O = 1/4" Female NPT Thread (Fig.C) P = 1/4" Female NPT Thread (Fig.D)
8 Outlet Pressure Range	0 = 1 ~ 30 PSIG 1 = 1 ~ 60 PSIG	2 = 1 ~ 100 PSIG 3 = 1 ~ 150 PSIG
9 Maximum Range of Outlet Gauge	0 = 30 PSIG 1 = 60 PSIG 2 = 100 PSIG	3 = 160 PSIG 4 = 200 PSIG Blank = No Gauge
0 User Option	Customization (%Standard : Blank)	
III Grade	Blank = BA Standard (10 Ra $\mu$ in) P = Electropolishing (5 Ra $\mu$ in) PX = Electropolishing (5 Ra $\mu$ in)	

## Gauge Port Informaiton

1/4" INTERNAL FACE SEAL

1/4" FEMALE NPT THREAD

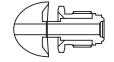
1/4" MALE FACE SEAL 1/4" F

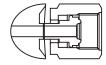
1/4" FEMALE FACE SEAL

1/4" FIXED MALE FACE SEAL

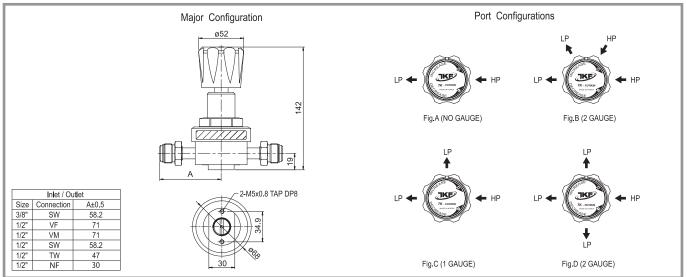












## **PRG1 Series (Tied Diaphragm)**



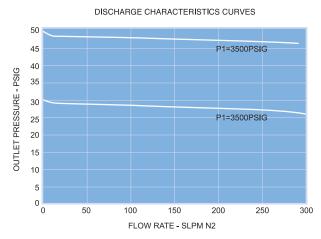
#### **Positive Shutoff Seal Regulator**

- No internal springs and threadless design to minimize particle entrapment areas.
- Positive shutoff seal reduces pressure creep.
- Metal to metal diaphragm seal enhances leak tight integrity.
- All internal surfaces are finished with 10Ra or 5Ra to ensure minimal particle generation and entrapment. Metal-to-metal diaphragm seals provide enhanced leak tight integrity.
- Every step of assembly, welding, testing and final cleaning finished in Class 100 Cleanrooms.

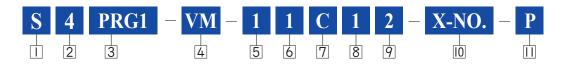
### Specifications

Pressure Rating				
Max. rated inlet pressure		600, 1000, 3500 PSIG		
Outlet pressure ranges		1-30, 1-60, 1-100 or 1-150 PSIG		
Design proof pressure		150% of Maximum rated pressure		
		Materials in Contact with Media		
Body		316L Stainless Steel / Hastelloy C-22		
Seat		PCTFE (PI optional for 3,500 PSIG model only)		
Diaphragm		Hastelloy C-22		
Gas contact parts		316L Stainless Steel / Hastelloy C-22		
		Other Parameters		
Flow coefficient		3500 PSIG Inlet : Cv = 0.06 600, 1000 PSIG Inlet : Cv = 0.15		
Operating tomporature	PCTFE seat	-40°F to +65°C		
Operating temperature	PI seat	-26°F to +149°C		
Inboard leak rate		1 x 10 <sup>.9</sup> atm cc / sec He		
Weight (w/o gauges)		2.0lbs. (0.9kg)		

#### **Flow Curves**



Wetted Parts	PRG1 Series
Body	316L Stainless Steel
Main Valve	316L Stainless Steel Hastelloy C-22
Seat	PCTFE (Option : PI)
Diaphragm	Hastelloy C-22



II Material	S = 316L Stainless steel	SH = 316L Stain less steel with Hastelloy internals DH = 316L Stain less steel VAR with Hastelloy internals
2 Connection Size	4 = 1/4" 6 = 3/8"	8 = 1/2"
3 Product	PRG1 Series	
4 Connection Type	NF = Female NPT Thread TW = Tube Butt Weld	VF = Female Type Face Seal VM = Male Type Face Seal
5 Maximum Inlet Pressure	1 = 3500 PSIG 2 = 1000 PSIG	3 = 600 PSIG
6 Maximum Range of Inlet Gauge	1 = 600 PSIG 2 = 1000 PSIG	3 = 3500 PSIG Blank = No Gauge
<b>7</b> Gauge Port Configuration	A = No Gauge Port (Fig. A) B = $1/4$ " Internal Face Seal (Fig. C) C = $1/4$ " Internal Face Seal (Fig. B) D = $1/4$ " Internal Face Seal (Fig. D) E = $1/4$ " Male Face Seal (Fig. C) G = $1/4$ " Male Face Seal (Fig. C) G = $1/4$ " Male Face Seal (Fig. B) H = $1/4$ " Female Face Seal (Fig. D)	I = 1/4" Female Face Seal (Fig. C) J = 1/4" Female Face Seal (Fig. B) K = 1/4" Fixed Male Face Seal (Fig. B) L = 1/4" Fixed Male Face Seal (Fig. C) M = 1/4" Fixed Male Face Seal (Fig. D) N = 1/4" Female NPT Thread (Fig.C) P = 1/4" Female NPT Thread (Fig.D)
8 Outlet Pressure Range	0 = 1 ~ 30 PSIG 1 = 1 ~ 60 PSIG	2 = 1 ~ 100 PSIG 3 = 1 ~ 150 PSIG
9 Maximum Range of Outlet Gauge	0 = 30 PSIG 1 = 60 PSIG 2 = 100 PSIG	3 = 160 PSIG Blank = No Gauge
0 User Option	Customization (%Standard : Blank)	
III Grade	Blank = BA Standard (10 Ra $\mu$ in) P = Electropolishing (5 Ra $\mu$ in) PX = Electropolishing (5 Ra $\mu$ in)	

#### **Gauge Port Informaiton**

1/4" INTERNAL FACE SEAL

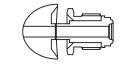
1/4" FEMALE NPT THREAD

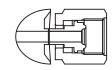
1/4" MALE FACE SEAL 1/4

1/4" FEMALE FACE SEAL

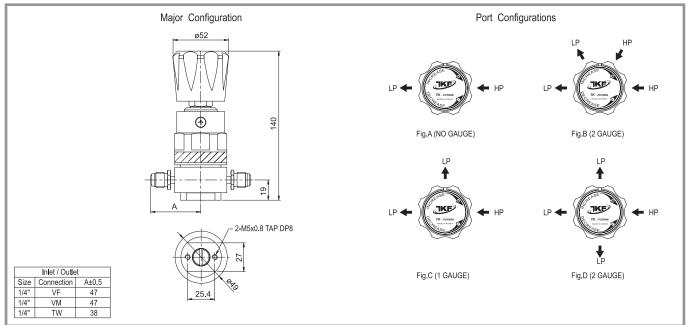
1/4" FIXED MALE FACE SEAL







(



## **PRG2 Series (Tied Diaphragm)**



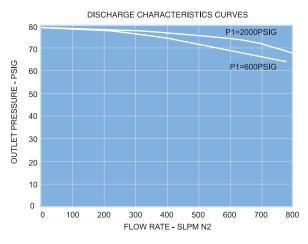
#### **Positive Shutoff Seal Regulator**

- No internal springs and threadless design to minimize particle entrapment areas.
- Metal to metal diaphragm seal enhances leak tight integrity.
- A strong mechanical link between the diaphragm and the valve stem prevents pressure creep.
- All internal surfaces are finished with 10Ra or 5Ra to ensure minimal particle generation and entrapment. Metal-to-metal diaphragm seals provide enhanced leak tight integrity.
- Every step of assembly, welding, testing and final cleaning finished in Class 100 Cleanrooms.

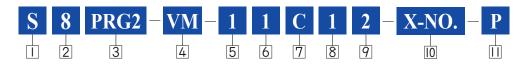
#### **Specifications**

Pressure Rating					
Max. rated inlet pressure		600, 1000, 3500 PSIG			
Outlet pressure ranges		1-30, 1-60, 1-100 or 1-150 PSIG			
Design proof pressure		150% of Maximum rated pressure			
		Materials in Contact with Media			
Body		316L Stainless Steel			
Seat		3500 PSIG - PI / 1000 PSIG & 600 PSIG - PCTFE			
Diaphragm		Hastelloy C-22			
Gas contact parts		316L Stainless Steel / Hastelloy C-22			
		Other Parameters			
Flow coefficient		Cv = 0.5			
Operating topporature	PCTFE seat	-44°C to +71°C			
Operating temperature	PI seat	-26°C to +149°C			
Inboard leak rate		1 x 10 <sup>.9</sup> atm cc / sec He			
Weight (w/o gauges)		2.7lbs. (1.2kg)			

#### **Flow Curves**



Wetted Parts	PRG2 Series
Body	316L Stainless Steel
Main Valve	316L Stainless Steel Hastelloy C-22
Seat	PFA PCTFE PI
Diaphragm	316L Stainless Steel Hastelloy C-22



II Material	S = 316L Stainless steel	SH = 316L Stain less steel with Hastelloy internals DH = 316L Stain less steel VAR with Hastelloy internals		
2 Connection Size	6 = 3/8"	8 = 1/2"		
3 Product	PRG2 Series			
4 Connection Type	NF = Female NPT Thread TW = Tube Butt Weld	VF = Female Type Face Seal VM = Male Type Face Seal		
5 Maximum Inlet Pressure	1 = 3500 PSIG 2 = 1000 PSIG	3 = 600 PSIG		
6 Maximum Range of Inlet Gauge	1 = 600 PSIG 2 = 1000 PSIG	3 = 3500 PSIG Blank = No Gauge		
⑦ Gauge Port Configuration	A = No Gauge Port (Fig. A) B = 1/4" Internal Face Seal (Fig. C) C = 1/4" Internal Face Seal (Fig. B) D = 1/4" Internal Face Seal (Fig. D) E = 1/4" Male Face Seal (Fig. C) G = 1/4" Male Face Seal (Fig. B) H = 1/4" Female Face Seal (Fig. D)	I = 1/4" Female Face Seal (Fig. C) J = 1/4" Female Face Seal (Fig. B) K = 1/4" Fixed Male Face Seal (Fig. B) L = 1/4" Fixed Male Face Seal (Fig. C) M = 1/4" Fixed Male Face Seal (Fig. D) N = 1/4" Female NPT Thread (Fig.C) P = 1/4" Female NPT Thread (Fig.C) P = 1/4" Female NPT Thread (Fig.D)		
8 Outlet Pressure Range	0 = 1 ~ 30 PSIG 1 = 1 ~ 60 PSIG	2 = 1 ~ 100 PSIG 3 = 1 ~ 150 PSIG		
9 Maximum Range of Outlet Gauge	0 = 30 PSIG 1 = 60 PSIG 2 = 100 PSIG	3 = 160 PSIG Blank = No Gauge		
0 User Option	Customization ( * Standard : Blank)			
	Blank = BA Standard (10 Ra $\mu$ in) P = Electropolishing (5 Ra $\mu$ in) PX = Electropolishing (5 Ra $\mu$ in)			

### Gauge Port Informaiton

1/4" INTERNAL FACE SEAL

1/4" FEMALE NPT THREAD

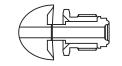
1/4" MALE FACE SEAL

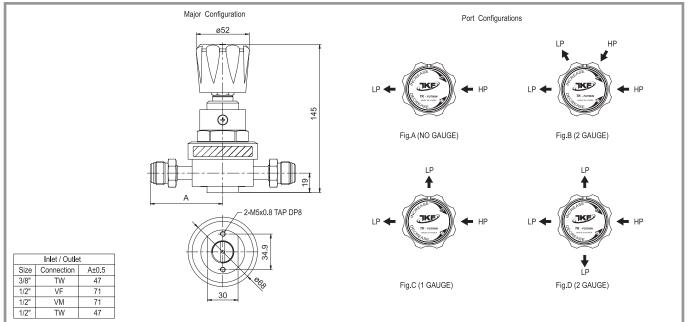
1/4" FEMALE FACE SEAL

1/4" FIXED MALE FACE SEAL









## **TRG Series**



#### **Ultra High Purity Regulator**

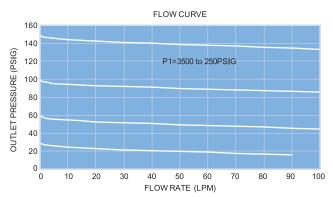
- Designed for point-of-use medium flow to be used in process gas cabinets for gas companies, equipment manufactures and semiconductor manufacturers.
- All internal surfaces are finished with 10Ra or 5Ra to ensure minimal particle generation and entrapment.
- Metal-to-metal diaphragm seals provide enhanced leak tight integrity.
- Every step of assembly, welding, testing and final cleaning finished in Class 100 Cleanrooms.

#### **Specifications**

All gases corrosive or non-corrosive or those requiring high purity regulation compatible with materials of construction. For other media, consult with factory.

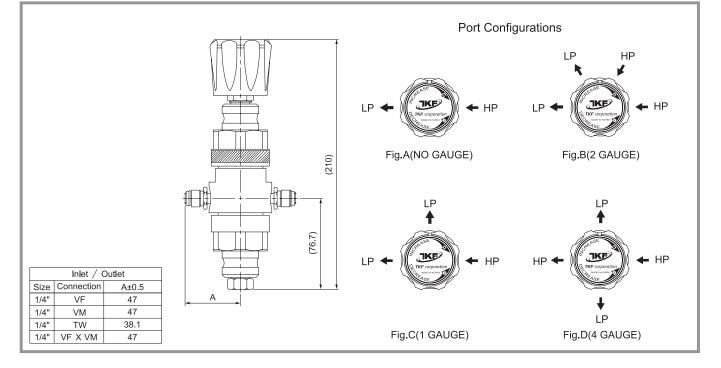
Max. rated inlet pressure	3500 PSIG (241bar) 1-30, 1-60, 1-100, 1-150 PSIG (0.1, 2.1, 0.1- 4.1, 0.1- 6.9, 0.1-10.3 bar)			
Outlet pressure repass	1-30, 1-60, 1-100, 1-150 PSIG (0.1, 2.1, 0.1-4.1, 0.1-6.9, 0.1-10.3 bar)			
Outlet pressure ranges				
Design proof pressure	150% of Maximum rated pressure			
Materials in Contact with Media				
Body	316L Stainless Steel with BA, Electropolish			
Seat	PCTFE			
Diaphragm	Hastelloy C-22			
Gas contact parts	316L Stainless Steel / Hastelloy C-22 / Inconel 750			
	Other Parameters			
Flow coefficient	Cv=0.06			
Certified maximum inboard leak	rate 1 x 10 <sup>.9</sup> atm cc / sec He			
Internal surface finish	10Ra or 5Ra microinck (.25 or .13 micrometer)			
Operating temperature PCTF	E seat -15°F to +176°F (-26°C to +80°C)			
Weight (w/o gauges)	3.5 lbs. (1.6kg)			

#### **Flow Curves**



S	4	TRG	- <b>VF</b> -	1	1	С	2	3	– X-NO.	– <b>P</b>
	2	3	4	5	6	7	8	9	10	

II Material	S = 316L Stainless steel SH = 316L Stainless steel with Hastelloy internals DH = 316L Stainless steel VAR with Hastelloy internals
2 Connection Size	4 = 1/4"
3 Product	TRG Series
4 Connection Type	VF = Female Type Face Seal TW = Tube Butt Weld VM = Male Type Face Seal VF x VM = Female Type Face Seal x Male Type Face Seal
5 Maximum Inlet Pressure	1 = 3500 PSIG
6 Maximum Range of Inlet Gauge	1 = 4000 PSIG Blank = No Gauge
⑦ Gauge Port Configuration	A = No Gauge Port (Fig. A)I = 1/4" Female Face Seal (Fig. C)B = 1/4" Internal Face Seal (Fig. C)J = 1/4" Female Face Seal (Fig. B)C = 1/4" Internal Face Seal (Fig. B)K = 1/4" Fixed Male Face Seal (Fig. B)D = 1/4" Internal Face Seal (Fig. D)L = 1/4" Fixed Male Face Seal (Fig. C)E = 1/4" Male Face Seal (Fig. D)M = 1/4" Fixed Male Face Seal (Fig. C)F = 1/4" Male Face Seal (Fig. C)M = 1/4" Fixed Male Face Seal (Fig. D)G = 1/4" Male Face Seal (Fig. C)N = 1/4" Female NPT Thread (Fig.B)
8 Outlet Pressure Range	0 = 1 ~ 30 PSIG 1 = 1 ~ 60 PSIG 2 = 1 ~ 100 PSIG 3 = 1 ~ 150 PSIG
<b>9</b> Maximum Range of Outlet Gauge	0 = 30 PSIG 1 = 60 PSIG 2 = 100 PSIG 3 = 150 PSIG 4 = 200 PSIG Blank = No Gauge
0 User Option	Customization (%Standard : Blank)
III Grade	Blank = BA Standard (10 Ra $\mu$ in) P (PX) = Electropolishing (5 Ra $\mu$ in)



## **BRG3 Series**



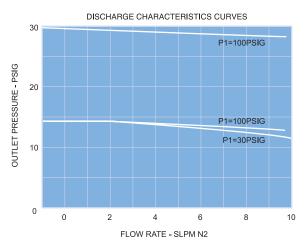
#### **Mircro Block Regulator**

- Compact size
- High performance with low hysteresis.
- All internal surfaces are finished with 10Ra or 5Ra to ensure minimal particle generation and entrapment. Metal-to-metal diaphragm seals provide enhanced leak tight integrity.
- Every step of assembly, welding, testing and final cleaning finished in Class 100 Cleanrooms.

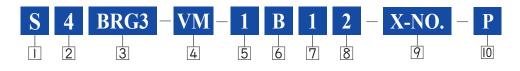
#### Specifications

Pressure Rating	Per criteria of ANSI / ASME B31.3.
Max. rated inlet pressure	150 PSIG
Outlet pressure	1-30, 1-60, 1-100 PSIG
Design proof pressure	150% of Maximum rated pressure
	Materials in Contact with Media
Body	316L Stainless Steel
Seat	PCTFE
Diaphragm	Hastelloy C-22
Gas contact parts	316L Stainless Steel / Hastelloy C-22 / Inconel 750
	Other Parameters
Flow coefficient	Cv = 0.06
PCTFE seat	-40°C to +71°C
Inboard leak rate	1 x 10 <sup>.9</sup> atm cc / sec He
Weight (w/o gauges)	1.2lbs. (530kg)

#### **Flow Curves**



Wetted Parts	BRG3 Series
Body	316L Stainless Steel
Seat Holder	316L Stainless Steel Hastelloy C-22
Main Valve	316L Stainless Steel Hastelloy C-22
Valve Spring	SUS316-WPA Inconel 750
Seat	PCTFE
Diaphragm	Hastelloy C-22



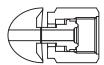
1 Material	S = 316L Stainless steel SH = 316L Stainless steel with Hastelloy internals DH = 316L Stainless steel VAR with Hastelloy internals
2 Connection Size	4 = 1/4" 6= 3/8"
3 Product	BRG3 Series
4 Connection Type	TW = Tube Butt Weld VF = Female Type Face Seal VM = Male Type Face Seal VMF = Fixed Male Type Face Seal
5 Maximum Inlet Pressure	1 = 150 PSIG
6 Gauge Port Configuration	A = No Gauge Port B = 1/4" Internal Face Seal C = 1/4" Male Face Seal D = 1/4" Female Face Seal E = 1/4" Fixed Male Face Seal
7 Outlet Pressure Range	0 = 1 ~ 30 PSIG 1 = 1 ~ 60 PSIG 2 = 1 ~ 100 PSIG
8 Maximum Range of Outlet Gauge	0 = 30 PSIG 1 = 60 PSIG 2 = 100 PSIG Blank = No Gauge
9 User Option	Customization (%Standard : Blank)
IO Grade	Blank = BA Standard (10 Ra $\mu$ in) P = Electropolishing (5 Ra $\mu$ in) PX = Electropolishing (5 Ra $\mu$ in)

## **Gauge Port Informaiton**

1/4" INTERNAL FACE SEAL

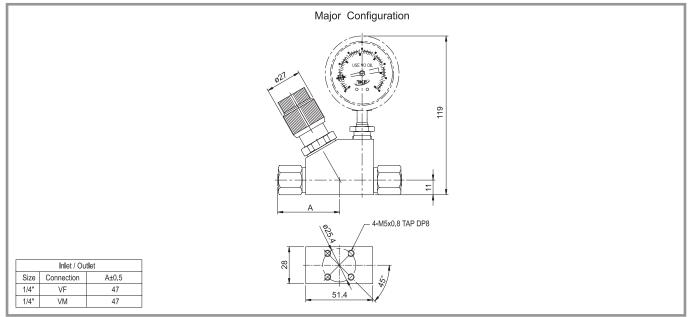
1/4" MALE FACE SEAL

#### 1/4" FEMALE FACE SEAL



1/4" FIXED MALE FACE SEAL





## **MRG3 Series**



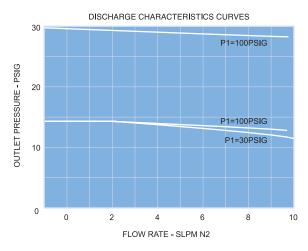
#### **Mircro Regulator**

- Compact size
- High performance with low hysteresis.
- All internal surfaces are finished with 10Ra or 5Ra to ensure minimal particle generation and entrapment. Metal-to-metal diaphragm seals provide enhanced leak tight integrity.
- Every step of assembly, welding, testing and final cleaning finished in Class 100 Cleanrooms.

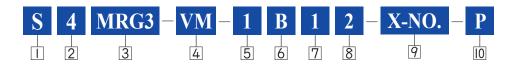
#### Specifications

Pressure Rating		
Max. rated inlet pressure	150 PSIG	
Outlet pressure	1-30, 1-60, 1-100 PSIG	
Design proof pressure	150% of Maximum rated pressure	
Materials in Contact with Media		
Body	316L Stainless Steel	
Seat	PCTFE	
Diaphragm	Hastelloy C-22	
Gas contact parts	316L Stainless Steel / Hastelloy C-22 / Inconel 750	
Other Parameters		
Flow coefficient	Cv = 0.06	
Temperature	-40°C to +71°C	
Inboard leak rate	1 x 10 <sup>9</sup> atm cc / sec He	
Weight (w/o gauges)	0.82lbs. (370g)	

#### **Flow Curves**



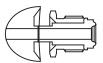
Wetted Parts	MRG3 Series
Body	316L Stainless Steel
Seat Holder	316L Stainless Steel Hastelloy C-22
Main Valve	316L Stainless Steel Hastelloy C-22
Valve Spring	SUS316-WPA Inconel 750
Seat	PCTFE
Diaphragm	Hastelloy C-22



II Material	S = 316L Stainless steel SH = 316L Stainless steel with Hastelloy internals DH = 316L Stainless steel VAR with Hastelloy internals
2 Connection Size	4 = 1/4" 6= 3/8"
3 Product	MRG3 Series
4 Connection Type	TW = Tube Butt Weld VF = Female Type Face Seal VM = Male Type Face Seal VMF = Fixed Male Type Face Seal
5 Maximum Inlet Pressure	1 = 150 PSIG
6 Gauge Port Configuration	A = No Gauge Port (Fig. A) B = 1/4" Male Face Seal (Fig. B) C = 1/4" Female Face Seal (Fig. B) D = 1/4" Fixed Male Face Seal (Fig. B)
7 Outlet Pressure Range	0 = 1 ~ 30 PSIG 1 = 1 ~ 60 PSIG 2 = 1 ~ 100 PSIG
8 Maximum Range of Outlet Gauge	0 = 30 PSIG 1 = 60 PSIG 2 = 100 PSIG Blank = No Gauge
9 User Option	Customization (%Standard : Blank)
0 Grade	Blank = BA Standard (10 Ra $\mu$ in) P = Electropolishing (5 Ra $\mu$ in) PX = Electropolishing (5 Ra $\mu$ in)

## **Gauge Port Informaiton**

1/4" MALE FACE SEAL

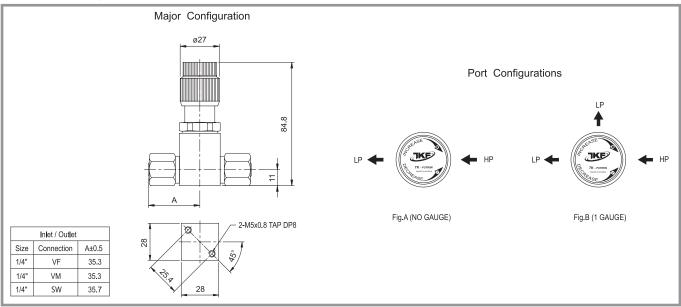


1/4" FEMALE FACE SEAL









## **MRG4** Series



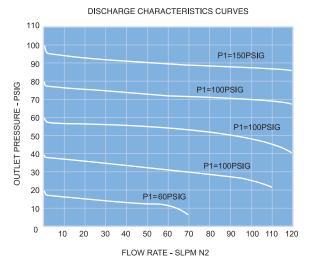
#### **Mircro Regulator**

- Compact size
- High performance with low hysteresis.
- All internal surfaces are finished with 10Ra or 5Ra to ensure minimal particle generation and entrapment. Metal-to-metal diaphragm seals provide enhanced leak tight integrity.
- Every step of assembly, welding, testing and final cleaning finished in Class 100 Cleanrooms.

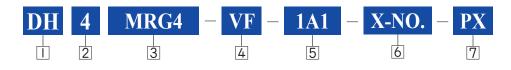
#### Specifications

Pressure Rating			
Max. rated inlet pressure	150 PSIG		
Outlet pressure	3-30, 3-60, 3-100 or 1-150 PSIG		
Design proof pressure	150% of Maximum rated pressure		
	Materials in Contact with Media		
Body	316L Stainless Steel with BA, Electropolish		
Seat	PCTFE		
Diaphragm	Hastelloy C-22		
Gas contact parts	316L Stainless Steel / Hastelloy C-22 / Inconel 750		
	Other Parameters		
Flow coefficient	Cv = 0.08		
Temperature	-40°C to +71°C		
Inboard leak rate	1 x 10 <sup>-9</sup> atm cc / sec He		

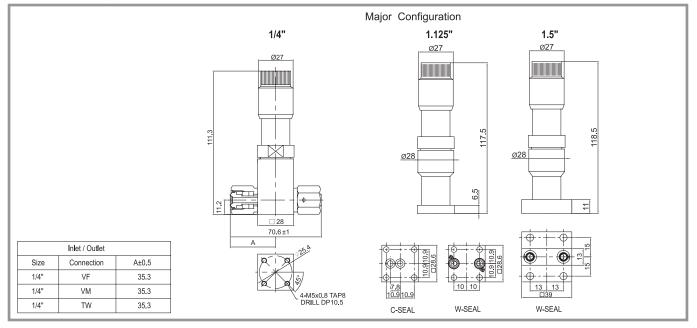
#### **Flow Curves**



Wetted Parts	MRG4 Series
Body	316L Stainless Steel
Seat Holder	316L Stainless Steel Hastelloy
Main Valve	316L Stainless Steel Hastelloy
Valve Spring	SUS316-WPA Inconel 750
Seat	PCTFE
Diaphragm	Hastelloy C-22



I Material	S = 316L Stainless steel SH = 316L Stainless steel with Hastelloy internals HH = Hastelloy DH = 316L Stainless steel VAR with Hastelloy internals
2 Size	4 = 1/4" 11 = 1.125" 15 = 1.5"
3 Product	MRG4 Series
4 Connection Type	VM = Male Type Face Seal VF = Female Type Face Seal TW = Tube Butt Weld 2W = W-Seal 2C = C-Seal
5 Outlet Pressure Range	1A0 = 3-30PSIG 1A1 = 3-60PSIG 1A2 = 3-100PSIG
<b>6</b> User Option	Customization (%Standard : Blank)
7 Grade	Blank = BA Standard (10 Ra $\mu$ in) P = Electropolishing (5 Ra $\mu$ in) PX = Electropolishing (5 Ra $\mu$ in)



## **MRG5** Series



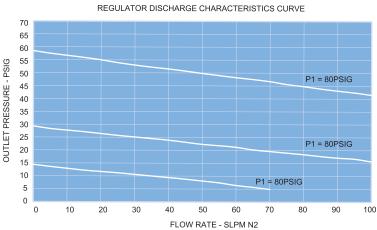
#### **Mircro Regulator**

- Compact size
- High performance with low hysteresis.
- All internal surfaces are finished with 10Ra or 5Ra to ensure minimal particle generation and entrapment. Metal-to-metal diaphragm seals provide enhanced leak tight integrity.
- Every step of assembly, welding, testing and final cleaning finished in Class 100 Cleanrooms.

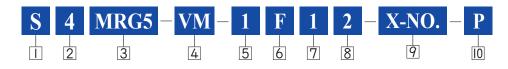
#### Specifications

Pressure Rating			
Max. rated inlet pressure	500 PSIG		
Outlet pressure	1-30, 1-60, 1-100 PSIG		
Design proof pressure	150% of Maximum rated pressure		
	Materials in Contact with Media		
Body	316L Stainless Steel		
Seat	PCTFE		
Diaphragm	Hastelloy C-22		
Gas contact parts	316L Stainless Steel / Hastelloy C-22		
	Other Parameters		
Flow coefficient	Cv = 0.1		
Temperature	-40°C to +71°C		
Inboard leak rate	1 x 10 <sup>.9</sup> atm cc / sec He		
Weight (w/o gauges)	0.82lbs. (370g)		

#### **Flow Curves**



Wetted Parts	MRG5 Series
Body	316L Stainless Steel
Seat Holder	316L Stainless Steel Hastelloy C-22
Main Valve	316L Stainless Steel Hastelloy C-22
Valve Spring	SUS316-WPA Inconel 750
Seat	PCTFE
Diaphragm	Hastelloy C-22



II Material	S = 316L Stainless steel	SH = 316L Stainless steel with Hastelloy internals DH = 316L Stainless steel VAR with Hastelloy internals
2 Connection Size	4 = 1/4"	
3 Product	MRG5 Series	
4 Connection Type	TW = Tube Butt Weld VF = Female Type Face Seal VM = Male Type Face Seal VMF = Fixed Male Type Face Seal	
5 Maximum Inlet Pressure	1 = 500 PSIG	
6 Gauge Port Configuration	A = No Gauge Port (Fig. A) B = 1/4" Male Face Seal (Fig. B) C = 1/4" Female Face Seal (Fig. B) D = 1/4" Fixed Male Face Seal (Fig. B) E = 1/4" Internal Face Seal (Fig. C) F = 1/4" Male Face Seal (Fig. C) G = 1/4" Female Face Seal (Fig. C) H = 1/4" Fixed Male Face Seal (Fig. C)	
7 Outlet Pressure Range	0 = 1~ 30 PSIG 1 = 1~ 60 PSIG 2 = 1~100 PSIG	
8 Maximum Range of Outlet Gauge	0 = 30 PSIG 1 = 60 PSIG 2 = 100 PSIG Blank = No Gauge	
9 User Option	Customization (* Standard : Blank)	
10 Grade	Blank = BA Standard (10 Ra $\mu$ in) P = Electropolishing (5 Ra $\mu$ in) PX = Electropolishing (5 Ra $\mu$ in)	

#### **Gauge Port Informaiton**

1/4" INTERNAL FACE SEAL



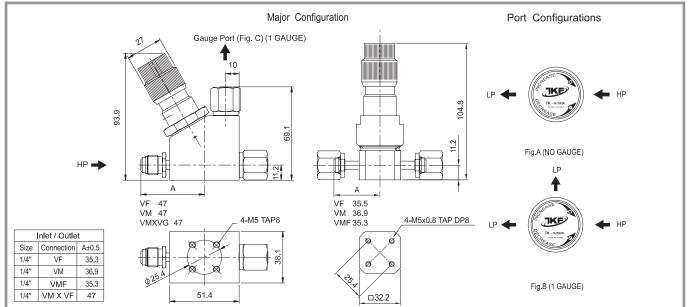
#### 1/4" FEMALE FACE SEAL



1/4" FIXED MALE FACE SEAL







## **HFRG Series**



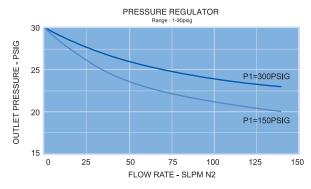
#### **High Flow Regulator**

- A regulator for the control of high purity, corrosive, toxic, flammable and inert gases at high flow rate and low pressure.
- Every step of assembly, welding, testing and final cleaning finished in Class 100 Cleanrooms.

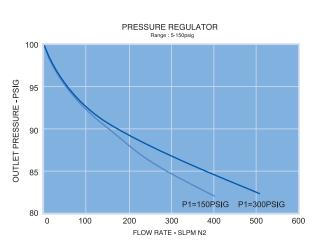
### Specifications

	Fluid Media	
A regulator for the control of high purity, corrosive, toxic, flammable and inert gases at high flow rate and low pressure.		
Pressure Rating (Per criteria of ANSI / ASME B31.3.)		
Max. rated inlet pressure	200, 500 PSIG	
Outlet pressure ranges	1-30, 2-75 and 5-150 PSIG	
Design proof pressure	150% of Maximum rated pressure	
Materials in Contact with Media		
Body	316L Stainless Steel	
Seat	FKM	
Diaphragm	PTFE	
Gas contact parts	316L Stainless Steel with BA, Electropolish	
Other Parameters		
Flow coefficient	Cv = 0.85	
Inboard leak rate	2 x 10 <sup>-8</sup> scc / sec He	
Temperature	-15°F to +165°F (-26°C to +73°C)	

#### **Flow Curves**



Wetted Parts	HFRG Series
Body	316L Stainless Steel
Main Valve	316L Stainless Steel
Valve Spring	316L Stainless Steel
Seat	FKM
Diaphragm	PTFE



S 8 HFRG	- VF - 1 1 C 1 2	- X-NO P
1 2 3	4 5 6 7 8 9	
II Material	S = 316L Stainless steel D = 316L Stainless steel VAR	
2 Connection Size	4 = 1/4" 6 = 3/8" 8 = 1/2"	
3 Product	HFRG SERIES	
4 Connection Type	NF = Female NPT Thread SW = Compression Lok Fitting TW = Tube Butt Weld	VF = Female Type Face Seal VM = Male Type Face Seal VMF = Fixed Male Type Face Seal
5 Maximum Inlet Pressure	1 = 500 PSIG 2 = 200 PSIG	
6 Maximum Range of Inlet Gauge	1 = 300 PSIG 2 = 600 PSIG Blank = No Gauge	
⑦ Gauge Port Configuration	A = NONE (fig. A) B = $1/4$ " Internal Face Seal (fig. C) C = $1/4$ " Internal Face Seal (fig. B) D = $1/4$ " Internal Face Seal (fig. D) E = $1/4$ " Male Face Seal (fig. C) G = $1/4$ " Male Face Seal (fig. B) H = $1/4$ " Female Face Seal (fig. D)	I = 1/4" Female Face Seal (fig. C) J = 1/4" Female Face Seal (fig. B) K = 1/4" Fixed Male Face Seal (fig. B) L = 1/4" Fixed Male Face Seal (fig. C) M = 1/4" Fixed Male Face Seal (fig. D) N = 1/4" Female NPT Thread (fig. B) O = 1/4" Female NPT Thread (fig. D) P = 1/4" Female NPT Thread (fig. D)
8 Outlet Pressure Range	0 = 1 ~ 30 PSIG 1 = 2 ~ 75 PSIG 2 = 5 ~ 150 PSIG	
Maximum Range of Outlet Gauge	0 = 30 PSIG 1 = 100 PSIG 2 = 160 PSIG 3 = 60 PSIG Blank = No Gauge	
10 User Option	Customization (*Standard:Blank)	
III Grade	Blank = BA Standard (10 Ra $\mu$ in) P = Electropolishing (5 Ra $\mu$ in)	

### **Gauge Port Informaiton**

1/4" INTERNAL FACE SEAL

1/4" FEMALE NPT THREAD

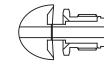
1/4" MALE FACE SEAL 1/4" I

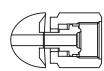
1/4" FEMALE FACE SEAL

1/4" FIXED MALE FACE SEAL



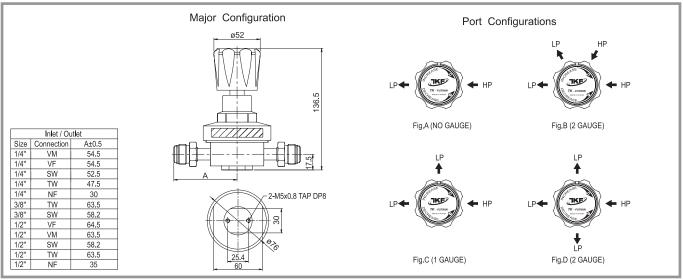








### **Port Configuration**



High Purity Gas Pressure Regulator / 22

## **HFRG2 Series**



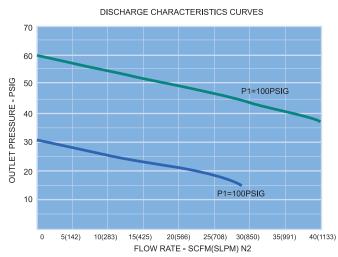
#### **High Flow Regulator**

- A regulator for the control of high purity, corrosive, toxic, flammable and inert gases at high flow rate and low pressure.
- Metal to metal diaphragm seals provide enhances leak tight integrity.
- Every step of assembly, welding, testing and final cleaning finished in Class 100 Cleanrooms.

### Specifications

Pressure Rating		
Max. rated inlet pressure	150 or 250 PSIG	
Outlet pressure ranges	1-30, 1-60, 1-100 PSIG	
Design proof pressure	150% of Maximum rated pressure	
Materials in Contact with Media		
Body	316L Stainless Steel	
Seat	PFA	
Diaphragm	Hastelloy C-22	
Gas contact parts	316L Stainless Steel	
	Other Parameters	
Flow coefficient	Cv = 1.6	
Certified maximum inbord leak rate	1 x 10 <sup>-9</sup> atm cc / sec He	
Internal Surface Finish	5 Ra or 10 Ra microinch	
Operating temperature	PFA® seat : -15°F to 200°F (-26°C to 93°C)	
Weight (w/o gauges)	3.5lbs. (1.6kg)	

#### **Flow Curves**



Wetted Parts	HFRG2 Series
Body	316L Stainless Steel
Seat Holder	316L Stainless Steel
Main Valve	316L Stainless Steel
Valve Spring	SUS316L-WPA
Seat	PFA
Diaphragm	Hastelloy C-22



1 Material	S = 316L Stainless steel D = 316L Stainless steel VAR	
2 Connection Size	4 = 1/4" 6 = 3/8" 8 = 1/2" 12 = 3/4"	
3 Product	HFRG2 SERIES	
4 Connection Type	TW = Tube Butt Weld VF = Female Type Face Seal VM = Male Type Face Seal	VMF = Fixed Male Type Face Seal SW = Compnession Lok Fitting VCO = VCO Type Face Seal
<b>5</b> Maximum Inlet Pressure	1 = 250 PSIG 2 = 150 PSIG	
6 Maximum Range of Inlet Gauge	1 = 200 PSIG 2 = 300 PSIG Blank = No Gauge	
7 Gauge Port Configuration	A = NONE (fig. A) B = $1/4$ " Internal Face Seal (fig. C) C = $1/4$ " Internal Face Seal (fig. B) D = $1/4$ " Internal Face Seal (fig. D) E = $1/4$ " Male Face Seal (fig. C) G = $1/4$ " Male Face Seal (fig. B) H = $1/4$ " Female Face Seal (fig. D)	I = 1/4" Female Face Seal (fig. C) J = 1/4" Female Face Seal (fig. B) K = 1/4" Fixed Male Face Seal (fig. B) L = 1/4" Fixed Male Face Seal (fig. C) M = 1/4" Fixed Male Face Seal (fig. D) N = 1/4" Female NPT Thread (fig. C) P = 1/4" Female NPT Thread (fig. D)
8 Outlet Pressure Range	0 = 1 ~ 30 PSIG 1 = 1 ~ 60 PSIG 2 = 1 ~ 100 PSIG	
Maximum Range of Outlet Gauge	0 = 30 PSIG 1 = 60 PSIG 2 = 100 PSIG	3 = 160 PSIG Blank = No Gauge
0 User Option	Customization (* Standard:Blank)	
III Grade	Blank = BA Standard (10 Ra $\mu$ in) P = Electropolishing (5 Ra $\mu$ in)	

#### **Gauge Port Informaiton**

1/4" INTERNAL FACE SEAL

1/4" FEMALE NPT THREAD

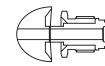
1/4" MALE FACE SEAL 1/4" F

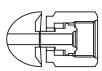
1/4" FEMALE FACE SEAL

1/4" FIXED MALE FACE SEAL

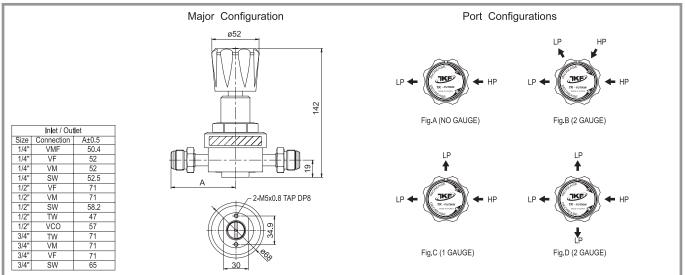












## **HFRG3 Series**



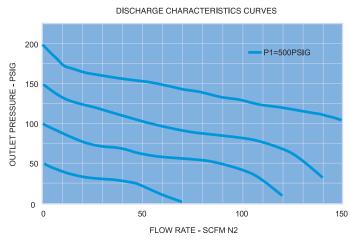
#### **High Flow Regulator**

- A regulator for the control of high purity, corrosive, toxic, flammable and inert gases at high flow rate.
- Metal to metal diaphragm seals provide enhances leak tight integrity.
- Every step of assembly, welding, testing and final cleaning finished in Class 100 Cleanrooms.

### Specifications

Pressure (Rating per criteria of ANSI/ASME B31.3)		
Max. rated inlet pressure	500 PSIG	
Outlet pressure ranges	1-25, 1-50, 1-100, 1-150 & 1-200 PSIG	
Design proof pressure	150% of Maximum rated pressure	
Materials in Contact with Media		
Body	316L Stainless Steel	
Seat	PFA	
Diaphragm	Hastelloy C-22	
Gas contact parts	316L Stainless Steel	
	Other Parameters	
Flow coefficient	Cv = 1.0	
Certified maximum inbord leak rate	1 x 10 <sup>-9</sup> atm cc / sec He	
Leakage	internal : bubble-tight	
Operating temperature	-15°F to 165°F (-26°C to 74°C)	
Weight (w/o gauges)	3.7lbs. (1.7kg)	

#### **Flow Curves**



Wetted Parts	HFRG3 Series
Body	316L Stainless Steel
Seat Holder	316L Stainless Steel
Main Valve	316L Stainless Steel
Valve Spring	316L Stainless Steel
Seat	PFA
Diaphragm	Hastelloy C-22

S 8 HFRG3   1 2 3	- TW - 2 1 C 2 2 4 5 6 7 8 9	X-NO. – P
Material	S = 316L Stainless steel	D = 316L Stainless steel VAR
2 Connection Size	6 = 3/8" (NPT) 8 = 1/2" (NPT) 12 = 3/4" (TUBE) 8 = 1/2" (TUBE)	16 = 1" (TUBE) 15A 20A 25A
3 Product	HFRG3 SERIES	
4 Connection Type	NF = Female NPT Thread TW = Tube Butt Weld VF = Female Type Face Seal	VM = Male Type Face Seal SW = Compression Lok Fitting
5 Maximum Inlet Pressure	2 = 500PSIG	
6 Maximum Range of Inlet Gauge	1 = 600 PSIG	Blank = No Gauge
☐ Gauge Port Configuration	A = NONE (fig. A) B = $1/4$ " Internal Face Seal (fig. C) C = $1/4$ " Internal Face Seal (fig. B) D = $1/4$ " Internal Face Seal (fig. D) E = $1/4$ " Male Face Seal (fig. C) G = $1/4$ " Male Face Seal (fig. B) H = $1/4$ " Female Face Seal (fig. D)	I = 1/4" Female Face Seal (fig. C) J = 1/4" Female Face Seal (fig. B) K = 1/4" Fixed Male Face Seal (fig. B) L = 1/4" Fixed Male Face Seal (fig. C) M = 1/4" Fixed Male Face Seal (fig. D) N = 1/4"Female NPT Thread (fig. B) O = 1/4" Female NPT Thread (fig. C) P = 1/4" Female NPT Thread (fig. D)
8 Outlet Pressure Range	0 = 1 ~ 25PSIG 1 = 1 ~ 50PSIG 2 = 1 ~ 100PSI	3 = 1 ~ 150PSIG 4 = 1 ~ 200PSIG
Maximum Range of Outlet Gauge	0 = 30 PSIG 1 = 60 PSIG 2 = 160 PSIG 3 = 200 PSIG	4 = 300 PSIG 5 = 100 PSIG Blank = No Gauge
10 User Option	Customization (*Standard:Blank)	
III Grade	Blank = BA Standard (10 Ra $\mu$ in)	P = Electropolishing (5 Ra $\mu$ in)

#### **Gauge Port Informaiton**

1/4" INTERNAL FACE SEAL

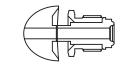
1/4" FEMALE NPT THREAD

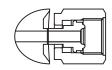
1/4" MALE FACE SEAL

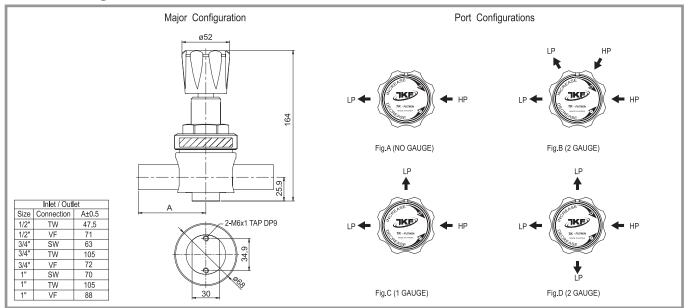
1/4" FEMALE FACE SEAL

1/4" FIXED MALE FACE SEAL









## **HFRG4 Series**



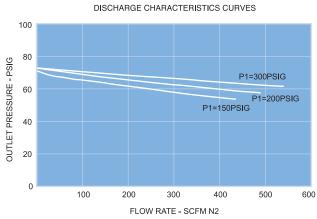
#### **High Flow Regulator**

- A regulator for the control of high purity, corrosive, toxic, flammable and inert gases at high flow rate and low pressure.
- Every step of assembly, welding, testing and final cleaning finished in Class 100 Cleanrooms.
- Low droop and High flow.

## Specifications

Pressure Rating		
Max. rated inlet pressure	300 PSIG	
Outlet pressure	1-30, 1-60, 1-100 or 1-150 PSIG	
Design proof pressure	150% of Maximum rated pressure	
Materials in Contact with Media		
Body	316L Stainless Steel	
Seat	FKM	
Diaphragm	PTFE	
Gas contact parts	316L Stainless Steel	
Other Parameters		
Flow coefficient	1/2" = Cv2.0, 3/4" = Cv3.0, 1" = Cv5.0	
Temperature	PTFE : -44°C to + 71°C	
Inboard leak rate	2 x 10 <sup>-8</sup> atm cc / sec He	
Weight (w/o gauges)	15lbs. (6.8kg)	

#### **Flow Curves**



Wetted Parts	HFRG4 Series
Body	316L Stainless Steel
Seat Holder	316L Stainless Steel
Main Valve	316L Stainless Steel FKM
Valve Spring	316L Stainless Steel
Seat	FKM
Diaphragm	PTFE



I Material	S = 316L Stainless steel D = 316L Stainless steel VAR	
2 Connection Size	8 = 1/2" 12 = 3/4" 16 = 1"	
3 Product	HFRG4 SERIES	
4 Connection Type	TW = Tube Butt Weld VF = Female Type Face Seal VM=Male Type Face Seal	
5 Maximum Inlet Pressure	1 = 300 PSIG	
6 Maximum Range of Inlet Gauge	1 = 300 PSIG Blank = No Gauge	
7 Gauge Port Configuration	A = No Gauge Port (Fig. A) B = $1/4"$ Internal Face Seal (Fig. C) C = $1/4"$ Internal Face Seal (Fig. B) D = $1/4"$ Internal Face Seal (Fig. D) E = $1/4"$ Male Face Seal (Fig. D) F = $1/4"$ Male Face Seal (Fig. C) G = $1/4"$ Male Face Seal (Fig. B) H = $1/4"$ Female Face Seal (Fig. D)	I = 1/4" Female Face Seal (Fig. C) J = 1/4" Female Face Seal (Fig. B) K = 1/4" Fixed Male Face Seal (Fig. B) L = 1/4" Fixed Male Face Seal (Fig. C) M = 1/4" Fixed Male Face Seal (Fig. D) N = 1/4" Female NPT Thread (fig. B) O = 1/4" Female NPT Thread (fig. C) P = 1/4" Female NPT Thread (fig. D)
8 Outlet Pressure Range	0 = 1 ~ 30 PSIG 1 = 1 ~ 60 PSIG	2 = 1 ~ 100 PSIG 3 = 1 ~ 150 PSIG
9 Maximum Range of Outlet Gauge	0 = 30 PSIG 1 = 60 PSIG 2 = 100 PSIG	3 = 160 PSIG Blank = No Gauge
0 User Option	Customization ( * Standard : Blank)	
III Grade	Blank = BA Standard (10 Ra $\mu$ in) P = Electropolishing (5 Ra $\mu$ in)	

#### **Gauge Port Informaiton**

1/4" INTERNAL FACE SEAL

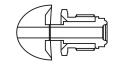
1/4" FEMALE NPT THREAD

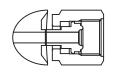
1/4" MALE FACE SEAL 1/

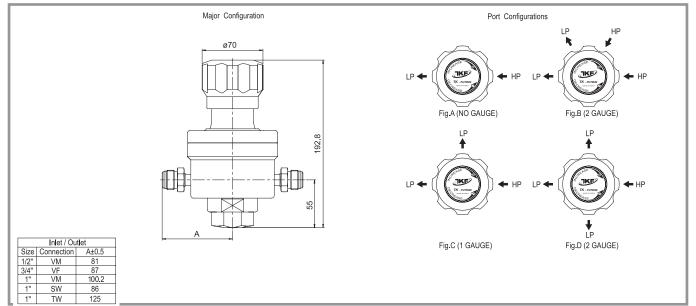
1/4" FEMALE FACE SEAL

1/4" FIXED MALE FACE SEAL









## **AHFRG Series**



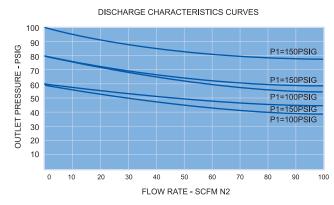
#### A size High Flow Regulator

- Internal surfaces are finished with 10Ra or 5Ra to ensure minimal particle generation and entrapment.
- Every step of assembly, welding, testing and final cleaning finished in class 100 cleanrooms.
- High flow.

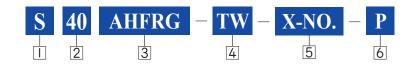
#### Specifications

Pressure Rating		
Pressure rating per criteria of ANSI/ASME B31.3 Maximum rated inlet pressure	300 PSIG (21.1 kg/cm²)	
Maximum outlet pressure	130 PSIG (9.1 kg/cm²)	
Design proof pressure	150% of maximum rated pressure	
Design burst pressure	400% of maximum operating pressure	
Materials in Contact with Media		
Body	316L Stainless Steel	
Seat	PTFE	
Diaphragm	316L Stainless Steel	
Gas contact parts	316L Stainless Steel	
Other Parameters		
Inboard leak rate	2 x 10 <sup>s</sup> atm cc / sec He	
Operating temperature	-20°F to +150°F (-29°C to +65°C)	
Flow coefficient	Cv = 8.0	

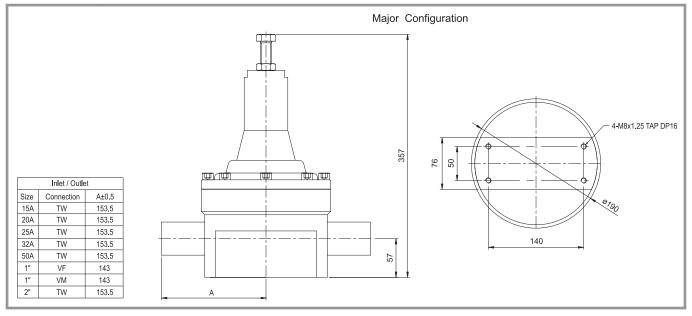
#### **Flow Curves**



Wetted Parts	AHFRG Series
Body	316L Stainless Steel
Seat Holder	316L Stainless Steel
Main Valve	316L Stainless Steel
Valve Spring	316L Stainless Steel
Seat	PTFE
Diaphragm	316L Stainless Steel



I Material	S = 316L Stainless steel D = 316L Stainless steel VAR
2 Connection Size	15 = 15A 20 = 20A 25 = 25A 40 = 40A 50 = 50A T24 = 1-1/2" T32 = 2" For other sizes, please consult factory.
3 Product	AHFRG Series
4 Connection Type	TW = Tube Butt Weld
5 Outlet Pressure Range	Customization (%Standard : Blank)
6 Gauge	Blank = BA Standard (10 Ra $\mu$ in) P = Electropolishing (5 Ra $\mu$ in)



## **CORG Series (Crossover Board)**



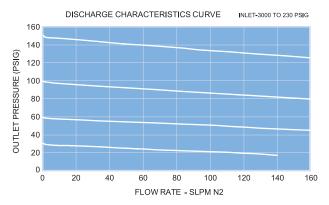
#### **Crossover Board Regulator**

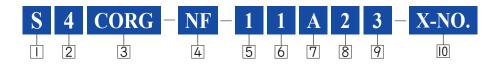
- Max inlet pressure 3500 psig, outlet pressure 150 psig.
- Metal-to-metal diapheagm seals provide enhanced leak tight intergrity.
- Constant Gas Supply.
- Panel Mounting Beacket standard.

#### Specifications

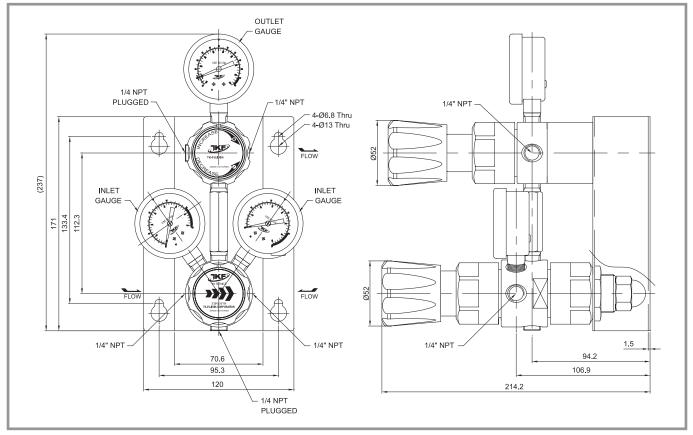
Pressure Rating	Per criteria of ANSI / ASME B31.3.	
Maximum rated inlet pressure	3500 PSIG (241.3 bar)	
Outlet pressure ranges	1-30, 1-60, 1-100, 1-150 PSIG	
Design proof pressure	150% of Maximum rated pressure	
Materials in Contact with Media		
Body	316L Stainless Steel	
Seat	PCTFE	
Diaphragm	Hastelloy C-22	
Gas contact parts	316L Stainless Steel	
Other Parameters		
Flow coefficient	Cv = 0.06	
Certified maximum inboard leak rate	2 x 10 <sup>-8</sup> atm cc / sec He	
Internal surface finish	-10Ra microinch (.25 micrometer)	
Operating temperature	-15°F to +165°F (-26°C to +74°C)	
Weight (w/o gauges)	2.7lbs. (3.5kg)	

#### **Flow Curves**





Material	S = 316L Stainless steel
2 Connection Size	4 = 1/4"
3 Product	CORG SERIES
4 Connection Type	NF = Female NPT Thread
5 Maximum Inlet Pressure	1 = 3500 PSIG
6 Maximum Range of Inlet Gauge	1 = 3500 PSIG 2 = 4000 PSIG
7 Gauge Port Configuration	A = 1/4" Female NPT Thread
8 Outlet Pressure Range	0 = 1 ~ 30 PSIG 1 = 1 ~ 60 PSIG 2 = 1 ~ 100 PSIG 3 = 1 ~ 150 PSIG
Image: Provide the state of the state o	0 = 30 PSIG 1 = 60 PSIG 2 = 100 PSIG 3 = 160 PSIG 4 = 200 PSIG
0 User Option	Customization (* Standard:Blank)



## MEMO



High Purity Gas Pressure Regulator

*Challenging most critical industry requirement with most reliable and cost-effective solution is our business.* 





#### **Head Office**

7, Noksansandan 261-ro 88beon-gil, Gangseo-gu, Busan, Korea **2nd Factory** 

32, Hwajeonsandan 3-ro, Gangseo-gu, Busan, Korea

TEL. 82-51-970-6700 FAX. 82-51-831-1215

www.tk-fujikin.com E-mail : tc@tk-fujikin.com